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INSTALLATION INSTRUCTIONS FOR POURED CONCRETE

STEP 1 Pour the concrete to form stairs. Schedule pours to allow safety stair treads to be installed quickly before initial set occurs. Make sure you have the required number of safety treads before pouring concrete.

WARNING: THE USE OF VERY LARGE AGGREGATE OR CONCRETE WITH A VERY LOW SLUMP WILL MAKE INSTALLATION OF THE STAIR NOSING DIFFICULT.

STEP 2 Select one of the stair nosings and place the nosing, with attached anchors, into the fresh concrete. Ensure that the front edge of the nosing is flush with the riser form or at the dimension indicated on the architectural drawings.

STEP 3 Gently work the nosing into the concrete until the back edge of the nosing is level with the finished edge of the tread. Work the nosing into the concrete until it is level, plumb, flush with the tread, and at the proper elevation. To provide a stable installation ensure that the stair nosing anchors are securely set in the concrete and that the concrete is completely surrounding them

STEP 4 Repeat the procedures given in Step 2 and Step 3 above until all the stair nosings are installed and properly positioned.

STEP 5 After the concrete has taken its initial set, remove the riser forms and finish the concrete riser flush to the stair nosing front or as otherwise specified. This is important to ensure that the riser has a clean finish.

STEP 6 Stairway must be closed for a minimum of twenty-four (24) hours or until concrete has cured.