



**NOTE:**

\* ALUMINUM ASSOCIATION STANDARD TOLERANCES APPLY  
UNLESS OTHERWISE NOTED ON PRINT

\* UNSPECIFIED WALL THICKNESS .065"  
\* BREAK ALL SHARP CORNERS & EDGES R0.015"

Revision: Rev. A - 03/18/04 : Initial Drawing	
SHAPE FACTOR	24.92
REDUCTION RATIO	9.5 <input type="checkbox"/> 12 <input type="checkbox"/> 14 <input type="checkbox"/> 16 <input type="checkbox"/> 18 <input type="checkbox"/> 20 <input type="checkbox"/>
BOLSTER	BACKER

SCALE: 3X	Approved by:	DRAFTER: SRB
AREA: Outside	PERIMETER: Inside	WT/FT: .499
DATE DRAWN: 03/18/04	ALLOY: 6063	PRESS: Ton
PIERCE ALUMINUM CUSTOMER		AMERICAN ALUMINUM EXTRUSIONS of OHIO
Phone: (330)458-0300		Phone: (330)458-0400
Fax: (330)458-0400		DIE NUMBER: 14072