



NOTE:
 * ALUMINUM ASSOCIATION STANDARD TOLERANCES APPLY
 UNLESS OTHERWISE NOTED ON PRINT

* BREAK ALL SHARP CORNERS & EDGES R0.015"

Revision: Rev. A - 04/29/04 : Initial Drawing		Approved by:		DRAFTER	
SHAPE FACTOR 16.14		SCALE: 2X		SRB	
REDUCTION RATIO		AREA Outside		PERIMETER Inside	
NO. OF HOLES		DATE DRAWN		W/T/T	
BOLSTER		04/29/04		.773	
BACKER		CUSTOMER		PRESS	
BILLET SIZE		6063		Ton	
DIE SIZE		AMERICAN ALUMINUM EXTRUSIONS of OHIO		Phone: (330)458-0300	
9 <input type="checkbox"/> 14 <input type="checkbox"/> 18.5 <input type="checkbox"/>		PIERCE ALUM.		Fax: (330)458-0400	
9.5 <input type="checkbox"/> 12 <input type="checkbox"/> 16 <input type="checkbox"/> 20 <input type="checkbox"/>		14102		DIE NUMBER	