



Run out on exposed surface

* UNSPECIFIED WALL THICKNESS .062"

NOTE:

* ALUMINUM ASSOCIATION STANDARD TOLERANCES APPLY UNLESS OTHERWISE NOTED ON PRINT

* BREAK ALL SHARP CORNERS & EDGES R0.015"

Revision: Rev. A - 09/14/04 : Initial Drawing		SCALE: 2X		Approved by:		DRAFTER			
		AREA		PERIMETER		SRB			
SHAPE FACTOR 23.79		485		13,441		.565			
REDUCTION RATIO		DATE DRAWN 09/14/04		ALLOY 6063		PRESS TON			
BOLSTER		NO. OF HOLES		BILLET SIZE		DIE SIZE			
		9		12		14, 16, 18, 20			
BACKER		PIERCE ALUMINUM						AMERICAN ALUMINUM EXTRUSIONS of OHIO	
		CUSTOMER						Phone: (330)458-0300	
		DIE NUMBER						Fax: (330)458-0400	
		14150						14150	